MULLER MACHINES SA
top second hand and new precision machine tools

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SAM 014135 **CINCINNATI Type R 327**

Group	Cylindrical grinder
Manufacturer	CINCINNATI
Type	R 327
Serial No.	M 27154

Centre height	390 mm
Distance between centres	1600 mm
Grinding wheel:	
Diameter	600 mm
Width	80 mm
Bore	305 mm
Max. grinding diameter	600 mm
Workpiece weight on centres max.	400 kg
Grinding wheel speeds:	
Peripheral speed	30 m/s
Angular displacement	°
Work piece spindle head:	
speeds:	
number (steps)	6
from	16 t/min
up to	168 t/min
Spindle hole	38 mm
Spindle taper	5 CM
Taper in tailstock:	5 CM
Table angular displacement	+/-10 °
Table speed:	
stepless	
from	m/min
up to	6 m/min
Voltage 50 Hz 3x	380 Volt
External Grinding wheel motor	15 kW
Workpiece spindle motor	2 kW
Machine's weight about	8'000 kg
Overall dimensions machine:	
Length	4400 mm
Width	2300 mm
Height	2250 mm
Various accessories:	
Coolant system	450 L
Set of grinding wheels	
Flange with wheel	
Lamp	
Hydraulic tailstock	

Industriestrasse 22
CH-2555 Brügg BE / Switzerland
T +41 32 373 34 44
sales@mullermachines.ch
CHE-108.090.645 MWST

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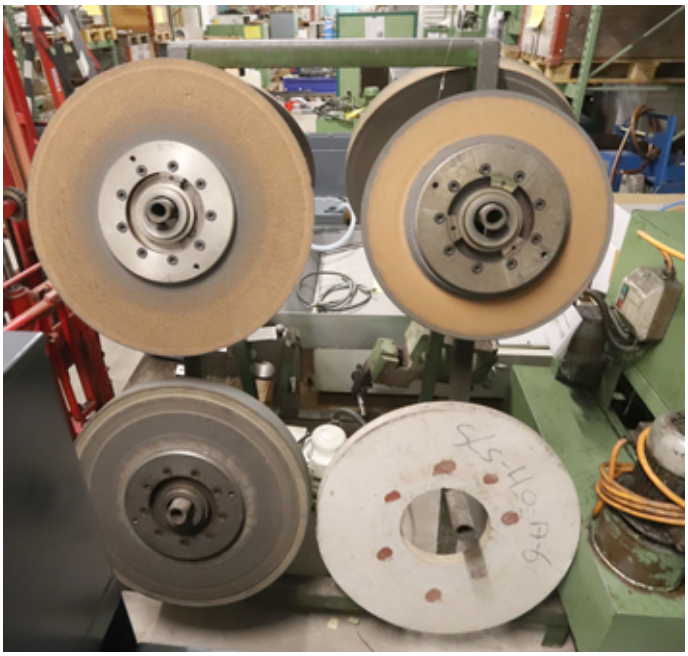
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